

SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

Address: Road 8.Yanshan Industrial Estate, Shangrao City, 334500, Jiangxi Prov., CHINA Tel: +86-18024335478 E-mail: aaron@dgork.com

MATERIALS TEST REPORT EPDM90 BLACK P (E9001P) COMPOUND ASTM D2000 M3DA 910 A26 B36 C32 EA14 F19										
							Press Cure	Post Cure		
							Sheet : 7min 170℃ Button : 10 min 170℃	Sheet : 1 hrs 150°C Button : 1 hrs 150°C		
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD							
HARDNESS SHORE A	90°±5	90	D2240							
TENSILE STRENGTH, MPA, MIN	≥10	16.22	D412							
ULTIMATE ELONGATION, %, MIN	≥100	136.45	D412							
SPECIFIC GRAVITY (g/cm ³)		1.20	D297							
HEAT RESISTANCE 70 H . AT 150°C (A26)			D865							
CHANGE IN HARDNESS, POINTS	+10	+1								
CHANGE IN TENSILES STRENGTH, %	-20	+5.85								
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	+0.67								
COMPRESSION SET, MAX, 22H AT150°C (B36)	≤25	16.29	D395							
RESISTANCE TO OZONE , TEST METHOD D 1171,(C32)			D1171							
EXPOSURE METHOD B		PASS								
WATER RESISTANCE:100°C,70H (EA14)										
VOLUME CHAGE,%	€-5~+5)	+2.78	D471							
LOW-TEMPERATURE BRITTLENESS NONBRITTLE										
AFTER 3MIN AT -55°C (F19)	NONBRITTLE	PASS	D2137							

Remark:

1. The data are based on testing slabs I buttons and are for reference purpose only.

2. Our compound can meet above -mentioned ASTM 2000 Spec.

3. This information is, to the best of our knowledge, accurate reliable to the date indicated.

4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that

- the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By:	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
--------------	-------------	----------	------------	-------------

ORK-FM-095A-1